



PRESS MOLDED BUNS

PHYSICAL PROPERTIES

Type	R-451-N
Polymer	Neoprene (CR)
Color	Black
ASTM D-1056-67 Classification	SCE-45
ASTM D-1056-00 Classification	2C5
Suffix Requirements	B2, C1, F1, M
ASTM D-6576-00 Type II	Grade A or B Firm
25% Compression Resistance ¹⁾ [psi]	17 - 24
50% Compression Set ²⁾ [%]	25
Density ³⁾ [lb/ft ³]	22 - 35
Water Absorption ⁴⁾ [lb/ft ²]	0.1 max.
Tensile ⁵⁾ [psi]	150 min.
Elongation ⁶⁾ [%]	175 min.
Flammability ⁷⁾ – FMVSS302	Pass
UL 94	HBF - 1/16" min.
Standard Sheet Size [in] ±3%	42" x 45"
Expected Yield [in]	1.50"
From full bun thickness - based on 2 level cuts	

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|----|--|-------------|
| 1) | 25% Compression Resistance | ASTM D-1056 |
| 2) | 50% Compression Set | ASTM D-1056 |
| 3) | Density | ASTM D-1056 |
| 4) | Water Absorption | ASTM D-1667 |
| 5) | Tensile | ASTM D-412 |
| 6) | Elongation | ASTM D-412 |
| 7) | Flammability - This item and any corresponding data refer to typical performance in the specific test indicated and should not be construed to imply this material's behavior in other fire conditions. UL 94-test valid for specific rating and thickness only. See UL 94 listing for details. (File # E55475). | |

Other gauges and widths may be available. Please refer to Customer Service

Note: SAEJ 18 is equivalent to ASTM D-1056
Mil 6130 has been replaced by ASTM D-6576-00

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