



PRESS MOLDED BUNS PHYSICAL PROPERTIES

Type	R-425-N
Polymer	Neoprene (CR)
Color	Black
ASTM D-1056-67 Classification	SCE-42
ASTM D-1056-00 Classification	2C2
Suffix Requirements	B2, C1, F1, M
UL 50 / 508 (JMST2 File #MH9949)	
25% Compression Resistance ¹⁾ [psi]	5 - 9
50% Compression Set ²⁾ [%]	25
Density ³⁾ [lb/ft ³]	12 - 20
Water Absorption ⁴⁾ [lb/ft ²]	0.1 max.
Tensile ⁵⁾ [psi]	85 min.
Elongation ⁶⁾ [%]	200 min.
Flammability ⁷⁾ – FMVSS302	Pass
– UL 94	94HBF – 1/16" min.
Standard Sheet Size [in] ±3%	42" x 45"
Expected Yield [in]	2.25"
From full bun-thickness -based on 2 level cuts	

- | | |
|---|-------------|
| 1) 25% Compression Resistance | ASTM D-1056 |
| 2) 50% Compression Set | ASTM D-1056 |
| 3) Density | ASTM D-1056 |
| 4) Water Absorption | ASTM D-1667 |
| 5) Tensile | ASTM D-412 |
| 6) Elongation | ASTM D-412 |
| 7) Flammability - This item and any corresponding data refer to typical performance in the specific test indicated and should not be construed to imply this material's behavior in other fire conditions. UL 94-test valid for specific rating and thickness only. See UL 94 listing for details. (File # E55475). | |

Other gauges and widths may be available. Please refer to Customer Service

Note: SAEJ 18 is equivalent to ASTM D-1056

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